The **BI-SMT** product series are single channel back-illuminated silicon photodiodes specifically designed to minimize ‘dead’ areas at the edge of the device. Each device is designed on a package with dimensions very similar to the chip itself. This design allows for multiple detectors to be arranged in a tiled format and offers ease of coupling to a scintillator.

### APPLICATIONS
- X-Ray Inspection
- Computed Tomography
- General Industrial Use

### FEATURES
- Chip Size Package
- Ease of coupling to Scintillator
- Patterned Electrodes

### FEATURES

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Active Area</th>
<th>Dimensions (mm)</th>
<th>Peak Responsivity at 540nm</th>
<th>Responsivity at 920nm</th>
<th>Capacitance (pF)</th>
<th>Dark Current (nA) at 0 V</th>
<th>Shunt Resistance (MΩ)</th>
<th>Reverse Voltage (V)</th>
<th>Rise Time (μs)</th>
<th>Temp° Range (-°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>33BI-SMT</td>
<td>5.76</td>
<td>2.4 x 2.4</td>
<td>920</td>
<td>0.30</td>
<td>0.35</td>
<td>0.53</td>
<td>50</td>
<td>.02</td>
<td>0.5</td>
<td>SMT</td>
</tr>
<tr>
<td>55BI-SMT</td>
<td>19.36</td>
<td>4.4 x 4.4</td>
<td>200</td>
<td>0.04</td>
<td>0.30</td>
<td>0.53</td>
<td>500</td>
<td>10</td>
<td>20</td>
<td>20</td>
</tr>
<tr>
<td>1010BI-SMT</td>
<td>88.36</td>
<td>9.4 x 9.4</td>
<td>900</td>
<td>0.16</td>
<td>0.30</td>
<td>0.53</td>
<td>500</td>
<td>10</td>
<td>20</td>
<td>20</td>
</tr>
</tbody>
</table>

### Typical Spectral Response (T_A=25°C)

![Typical Spectral Response](image1)

### Typ. Sensitivity Uniformity

(T_A=25°C, λ=650nm, Vr=OV, 50µm Spot)

![Typ. Sensitivity Uniformity](image2)
### BI-SMT Mechanical Specifications

![BI-SMT Diagram](image)

Pad Assignments:
- Cathode: 1, 3, 5, 7
- Anode: 2, 4, 6, 8

<table>
<thead>
<tr>
<th>Dimensions (inches)</th>
<th>Model Number</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>33BI-SMT</td>
<td>0.118</td>
<td>0.11</td>
<td>0.031</td>
<td>0.02</td>
<td>0.043</td>
<td>0.024</td>
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<tr>
<td></td>
<td>55BI-SMT</td>
<td>0.197</td>
<td>0.189</td>
<td>0.051</td>
<td>0.039</td>
<td>0.0825</td>
<td>0.024</td>
</tr>
<tr>
<td></td>
<td>1010BI-SMT</td>
<td>0.394</td>
<td>0.386</td>
<td>0.051</td>
<td>0.039</td>
<td>0.163</td>
<td>0.059</td>
</tr>
</tbody>
</table>
Photodiode Care and Handling Instructions

AVOID DIRECT LIGHT
Since the spectral response of silicon photodiode includes the visible light region, care must be taken to avoid photodiode exposure to high ambient light levels, particularly from tungsten sources or sunlight. During shipment from OSI Optoelectronics, your photodiodes are packaged in opaque, padded containers to avoid ambient light exposure and damage due to shock from dropping or jarring.

AVOID SHARP PHYSICAL SHOCK
Photodiodes can be rendered inoperable if dropped or sharply jarred. The wire bonds are delicate and can become separated from the photodiode’s bonding pads when the detector is dropped or otherwise receives a sharp physical blow.

CLEAN WINDOWS WITH OPTICAL GRADE CLOTH / TISSUE
Most windows on OSI Optoelectronics photodiodes are either silicon or quartz. They should be cleaned with isopropyl alcohol and a soft (optical grade) pad.

OBSERVE STORAGE TEMPERATURES AND HUMIDITY LEVELS
Photodiode exposure to extreme high or low storage temperatures can affect the subsequent performance of a silicon photodiode. Storage temperature guidelines are presented in the photodiode performance specifications of this catalog. Please maintain a non-condensing environment for optimum performance and lifetime.

OBSERVE ELECTROSTATIC DISCHARGE (ESD) PRECAUTIONS
OSI Optoelectronics photodiodes, especially with IC devices (e.g. Photops) are considered ESD sensitive. The photodiodes are shipped in ESD protective packaging. When unpacking and using these products, anti-ESD precautions should be observed.

DO NOT EXPOSE PHOTODIODES TO HARSH CHEMICALS
Photodiode packages and/or operation may be impaired if exposed to CHLOROTHENE, THINNER, ACETONE, or TRICHLOROETHYLENE.

INSTALL WITH CARE
Most photodiodes in this catalog are provided with wire or pin leads for installation in circuit boards or sockets. Observe the soldering temperatures and conditions specified below:

<table>
<thead>
<tr>
<th>Soldering Method</th>
<th>Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soldering Iron:</td>
<td>Soldering 30 W or less</td>
</tr>
<tr>
<td></td>
<td>Temperature at tip of iron 300°C or lower.</td>
</tr>
<tr>
<td>Dip Soldering:</td>
<td>Bath Temperature:</td>
</tr>
<tr>
<td></td>
<td>Immersion Time:</td>
</tr>
<tr>
<td></td>
<td>Soldering Time:</td>
</tr>
<tr>
<td>Vapor Phase Soldering:</td>
<td>DO NOT USE</td>
</tr>
<tr>
<td>Reflow Soldering:</td>
<td>DO NOT USE</td>
</tr>
</tbody>
</table>

Photodiodes in plastic packages should be given special care. Clear plastic packages are more sensitive to environmental stress than those of black plastic. Storing devices in high humidity can present problems when soldering. Since the rapid heating during soldering stresses the wire bonds and can cause wire to bonding pad separation, it is recommended that devices in plastic packages to be baked for 24 hours at 85°C.

The leads on the photodiode SHOULD NOT BE FORMED. If your application requires lead spacing modification, please contact OSI Optoelectronics Applications group at (310)978-0516 before forming a product’s leads. Product warranties could be voided.

*Most of our standard catalog products are RoHS Compliant. Please contact us for details
1. Parameter Definitions:
   \( A = \text{Distance from top of chip to top of glass.} \)
   \( a = \text{Photodiode Anode.} \)
   \( B = \text{Distance from top of glass to bottom of case.} \)
   \( c = \text{Photodiode Cathode} \)
   (Note: cathode is common to case in metal package products unless otherwise noted).
   \( W = \text{Window Diameter.} \)
   F.O.V. = Filed of View (see definition below).

2. Dimensions are in inches (1 inch = 25.4 mm).

3. Pin diameters are 0.018 ± 0.002" unless otherwise specified.

4. Tolerances (unless otherwise noted)
   General: 0.XX ± 0.01"
   0.XXX ± 0.005"
   Chip Centering: ±0.010"
   Dimension 'A': ±0.015"

5. Windows
   All ‘UV’ Enhanced products are provided with QUARTZ glass windows, 0.027 ± 0.002" thick.
   All ‘XUV’ products are provided with removable windows.
   All ‘DLS’ PSD products are provided with A/R coated glass windows.
   All ‘FIL’ photoconductive and photovoltaic products are epoxy filled instead of glass windows.

\[
F.O.V. = \tan^{-1}\left(\frac{W}{2A}\right)
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